

# WELL CASING/ EAGLE LOCT/DROP PIPE

MEETS ASTM D1784, ASTM D1785 AND ASTM F480









# WELL CASING/ EAGLE LOC™/DROP PIPE

Solvent Weld Well Casing Size 2"-12"

Eagle Loc™ Well Casing Size 4"-6"

Threaded Drop Pipe Size 1"-2"



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### PRODUCT DESCRIPTION

SOLVENT WELD WELL CASING, EAGLE LOC™, THREADED DROP PIPE

### **DESCRIPTION**

JM Eagle™ Well Casing products are manufactured in compliance with industry accepted standards that follow:

- Solvent Weld Casing ASTM F480 SCH 40 2"-12", SDR series (SDR 32.5, SDR 26, SDR 21, SDR 17) 4"-12" diameter sizes.
- Eagle Loc<sup>™</sup> Well Casing meets the Stiffness, Flattening, Impact and Puncture test requirements of ASTM F480 and is available in 4"- 6" SDR 21, SDR 17 and SCH 40.
- Thread Drop pipe ASTM D1785 is available in 1"-2" schedule 80 and Deep Drop/Schedule 120.

### LONG LAYING LENGTHS

All JM Eagle™ PVC Well Casing pipe products are offered in 20 feet standard laying lengths.

### **APPLICATIONS**

PVC Well Casing products are designed to provide a rigid (or restrained) joint connection. These water products are engineered for use in a variety of applications such as Domestic, Municipal, Industrial and Dewatering.

### **EAGLE-LOC SLOTTED PIPE**

Eagle Loc™ Slotted Pipe is available in a variety of slot openings and slot spacing to suit a multitude of applications.

Eagle  $Loc^{\infty}$  slotted pipe is stocked in slot widths of 0.016, 0.020, 0.025 and 0.032 inch. Other slot widths are available upon request.



### **QUALITY CONTROL**

This pipe is tested in accordance with the provisions of the appropriate listed standard(s) and subject to inspection by our quality control inspectors throughout every step of the manufacturing process. JM Eagle's quality control system is ISO 9001:2000 registered. Copies of the registration certificates are available on our website at <a href="http://www.jmeagle.com">http://www.jmeagle.com</a>.

\* JM Eagle™ is in the process of obtaining the ISO 9001-2000 registration of Quality Management System for all locations.

### CORROSION/WELL CASING RESISTANCE

PVC Well Casing is unaffected by electrolytic or galvanic corrosion, or any known corrosive soil or water condition. You don't have to worry about tuberculation, or the need for costly lining, wrapping, coating, or cathodic protection.



### **FLOW CAPACITY**

PVC Well Casing Products have a smooth interior that stays smooth over its long service life with no loss in carrying capacity. It's coefficient of flow is C=150 (Hazen & Williams) the best available in common use water systems. This capacity often allows savings in pumping costs as well as savings on the size of pipe required.

### SAVE IN HANDLING COSTS

JM Eagle™ PVC Well Casing products are designed for installed-cost savings. Most sizes can be handled manually, so there is no need for costly installation equipment. Use the backhoe for excavating and backfilling only. Dig more trench, lay pipe faster, and save more in costs per foot installed.

### **LIGHT WEIGHT**

A 20 foot length of 6" Schedule 40 PVC Well Casing pipe weighs approximately 73 pounds. That makes it easy to load, easy to transport, and easy to handle. Installers prefer it because it goes into the ground quickly, thus saving on installation costs.

### **SERVICE LIFE**

Since PVC does not corrode and is resistant to most chemicals, the pipe does not lose strength due to either potable water corrosion or external galvanic soil conditions.



### **INSTALLATION**

This product should be installed in accordance with JM Eagle™ Publication, JME-09B, "Well Casing and Drop Pipe Installation Guide."



### SOLVENT WELD WELL CASING

### **SCOPE**

This specification designates general requirements for 2" through 12" unplasticized polyvinyl chloride (PVC) Solvent Weld pipe for the conveyance of water and other fluids. Please contact JM Eagle™ Sales for availability.



### **MATERIALS**

All solid wall PVC pipe shall be made from quality PVC resin, compounded to provide physical and mechanical properties that equal or exceed cell class 12454 as defined in ASTM D1784.

### STANDARD LAYING LENGTHS

Standard laying lengths are 20 feet for all sizes.

### **PIPE**

All pipe shall be suitable for use in well casing applications. Sizes and dimensions shall be as shown in this specification. The pipe may be dual marked as pressure pipe.

Pipe installation and usage shall be in compliance with JM Eagle's Publication JME-09B, "Solvent Weld Pipe Installation Guide".

### **OTHER PROPERTIES**

Pipe stiffness and impact resistance of these products are measured in accordance with the applicable standards. For specific values, please contact JM Eagle $^{\text{\tiny M}}$  or consult the latest edition of the ASTM product standard.

### PIPE STIFFNESS

SDR PIPE						
SDR psi						
17	452					
21	224					
26	112					
32.5	56					

SCH 40 PIPE						
NOMINAL SIZE	psi					
2	600					
4	310					
4.5	268					
5	208					
6	150					
8	100					
10	78					
12	63					

### TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

TEST	ASTM F480					
IESI	SDR 32.5	SDR 26	SDR 21	SDR 17	Sch. 40	
Extrusion Quality of PVC Pipe by ACETONE IMMERSION TEST method ASTM D2152	20 min					
FLATTENING TEST Test extrusion quality and ductility underslow loading conditions (Flattening Capability)	40% of OD between the plates within 2-5 min					
TUP PUNCTURE RESISTANCE TEST Test extrusion quality and ductility under constant load rate (Puncture Resistance)	Deflect 30% at 0.5 in/min					

PROPERTY	SOLVENT WELD PVC PIPE	ASTM TEST METHOD
Hoop Stress at 73°F Minimum Short Term Bursting Strength (psi) 1,000 Hour Strength (psi)	6400* 4200*	D1599 D1598
Working Pressure Rating 73°F (% of rating at 73°F) 80°F (% of rating at 73°F) 100°F (% of rating at 73°F)	100%* 88%* 60%*	_
Chemical Resistance at 73°F Acids Salts–Bases Aliphatic Hydrocarbons (including crude oil)	Excellent Excellent Good	_
Thermal Expansion (in/100ft/50°F Change)	2"	_
Fire Resistance	Self Extinguishing	_
Flame Spread	10	E162
Smoke Development	330	E84
Coefficient of Flow Hazen & Williams	C=150	_
Mannings N Value	N=0.009	_

<sup>\*</sup>Pressure Rated products only

### **DIMENSIONS AND WEIGHTS**

WELL CASING

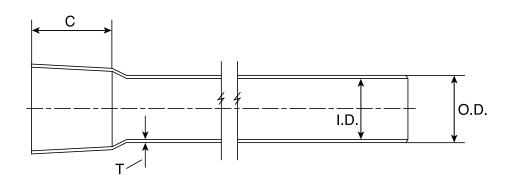
**SUBMITTAL AND DATA SHEET** 

\*ANSI/NSF 61-14

	NOMINAL PIPE (IN)	AVERAGE O.D. (IN)	APPROX. I.D. (IN)	MIN. T. (IN)	APPROX. WEIGHT (LBS/100')
	4	4.500	4.20	0.138	130
CDD 20 F	5	5.563	5.179	0.171	192
SDR 32.5	6	6.625	6.18	0.204	270
	8	8.625	8.05	0.265	460
	4	4.500	4.13	0.173	160
	4½	4.950	4.54	0.190	190
	5	5.563	5.10	0.214	240
SDR 26	6	6.625	6.07	0.255	330
	8	8.625	7.91	0.332	590
	10	10.750	9.86	0.413	910
	12	12.750	11.70	0.490	1280
	4	4.500	4.04	0.214	190
	4½	4.950	4.44	0.236	240
	5	5.563	4.99	0.265	300
SDR 21	6	6.625	5.94	0.316	410
	8	8.625	7.74	0.410	690
	10	10.750	9.65	0.511	1110
	12	12.750	11.45	0.606	1570
	4	4.500	3.906	0.265	234
SDR 17	4½	4.950	4.32	0.291	290
SDN 17	5	5.563	4.86	0.327	360
	6	6.625	5.79	0.390	520
	2	2.375	2.027	0.154	71
	4	4.500	3.99	0.237	210
	4½	4.950	4.41	0.248	250
Schedule	5	5.563	5.01	0.258	290
40	6	6.625	6.02	0.280	370
	8	8.625	7.93	0.322	590
	10	10.750	9.96	0.365	780
	12	12.750	11.88	0.406	1030

<sup>\*</sup> Prior to ordering or specifying, please consult JM Eagle™ for product and/or listing availablity.





I.D.: Inside Diameter
O.D.: Outside Diameter
T.: Wall Thickness
C: Bell Length

\* Nominal 20 foot laying length

All lengths are 20' plus depths of bell.

### EAGLE LOC™ WELL CASING

### **SCOPE**

This specification designates general requirements for 4" through 6" unplasticized polyvinyl chloride (PVC) Eagle Loc™ Well Casing pipe for the conveyance of water and other fluids. Please contact JM Eagle™ Sales for availability. The pipe meets the requirements of ANSI/NSF Standard 61.

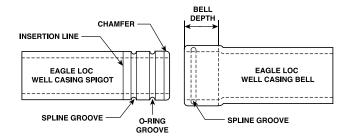
### **MATERIALS**

All solid wall PVC pipe shall be made from quality PVC resin, compounded to provide physical and mechanical properties that equal or exceed cell class 12454 as defined in ASTM D1784.

### STANDARD LAYING LENGTHS

Standard laying lengths are 20 feet for all sizes.





#### PIPE

Features of PVC Eagle Loc™ pipe are as follows:

- Deep bell provides a straighter more stable alignment for easier installation.
- Unique spline-locking system forms a strong, watertight joint without cement.
- The spigot end is chamfered for easier assembly.
- Eagle Loc can be utilized in any well casing application where solvent weld PVC well casing is used.

### **OTHER PROPERTIES**

Pipe stiffness and impact resistance of these products are measured in accordance with the applicable standards. For specific values, please contact JM Eagle  $^{\text{\tiny M}}$  or consult the latest edition of the ASTM product standard.

### PIPE STIFFNESS

SDR PIPE						
SDR	psi					
17	452					
21	224					
26	112					
32.5	56					

SCH 40 PIPE						
NOMINAL SIZE psi						
4	310					
4.5	268					
6	150					

### TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

TEST	ASTM F480					
TEST	SDR 32.5	SDR 26	SDR 21	SDR 17	Sch. 40	
Extrusion Quality of PVC Pipe by ACETONE IMMERSION TEST method ASTM D2152	20 min	20 min	20 min	20 min	20 min	
FLATTENING TEST Test extrusion quality and ductility under slow loading conditions (Flattening Capability)	40% of OD between the plates within 2-5 min	40% of OD between the plates within 2-5 min				
TUP PUNCTURE RESISTANCE TEST Test extrusion quality and ductility under constant load rate (Puncture Resistance)	Deflect 30% at 0.5 in/min	Deflect 30% at 0.5 in/min	Deflect 30% at 0.5 in/min	Deflect 30% at 0.5 in/min	Deflect 30% at 0.5 in/min	

### TYPICAL MATERIAL PROPERTIES PER ASTM D1784

PROPERTIES	STANDARD	UNIT	VALUE
MINIMUM TENSILE STRENGTH	ASTM D638	psi	7,000
MODULUS OF ELASTICITY IN TENSION	ASTM D638	psi	400,000
IZOD IMPACT STRENGTH	ASTM D256	ft-lb/inch of notch	0.65
DEFLECTION TEMPERATURE AT 264 psi STRESS	ASTM D648	°F	158
FLAMMABILITY	ASTM D635	seconds	< 10



# **DIMENSIONS AND WEIGHTS**

### EAGLE LOC™ WELL CASING

### **SUBMITTAL AND DATA SHEET**

Manufacturing dimensions and testing will meet pipe Stiffness, Flattening, Impact and Tup Puncture in accordance to specification ASTM F480::

CLASS: SDR 21

NOMINAL PIPE SIZE (IN)	MAX. BELL O.D. (IN)	AVERAGE O.D. (IN)	APPROX. I.D. (IN)	MIN. WALL THICKNESS (IN)	MAX. ALLOWABLE TENSILE LOAD ON JOINTS (LBS)	ULTIMATE COLLAPSE PRESSURE (psi)	APPROX. WEIGHT (LBS/100 FT)
5	6½	5.563	5.01	0.265	5,900	110	290
6	7¾	6.625	5.96	0.316	8,800	110	410

CLASS: SDR 17

NOMINAL PIPE SIZE (IN)	MAX. BELL O.D. (IN)	AVERAGE O.D. (IN)	APPROX. I.D. (IN)	MIN. T. (IN)	MAX. ALLOWABLE TENSILE LOAD ON JOINTS (LBS)	ULTIMATE COLLAPSE PRESSURE (psi)	APPROX. WEIGHT (LBS/100 FT)
41/2	5¾	4.950	4.34	0.291	4,700	210	280
5	6½	5.563	4.88	0.327	8,500	210	350
6	7¾	6.625	5.81	0.390	10,000	210	500

CLASS: Schedule 40

NOMINAL PIPE SIZE (IN)	MAX. BELL O.D. (IN)	AVERAGE O.D. (IN)	APPROX. I.D. (IN)	MIN. T. (IN)	MAX. ALLOWABLE TENSILE LOAD ON JOINTS (LBS)	ULTIMATE COLLAPSE PRESSURE (psi)	APPROX. WEIGHT (LBS/100 FT)
4	51/4	4.500	4.00	0.237	3,700	150	210
41/2	5¾	4.950	4.43	0.248	4,500	130	240
6	7¾	6.625	6.04	0.280	7,600	77	370

I.D.: Inside Diameter
O.D.: Outside Diameter

T.: Pipe Wall Thickness only, excluded spline groove

### THREADED DROP PIPE

### **SCOPE**

This specification designates general requirements for 1" through 2" unplasticized polyvinyl chloride (PVC) threaded pipe for the conveyance of water well. Please contact JM Eagle™ Sales for availability. This pipe meets the re-quirements of ANSI/NSF Standard 61.



### **MATERIALS**

All solid wall PVC pipe shall be made from quality PVC resin, compounded to provide physical and mechanical properties that equal or exceed cell class 12454 as defined in ASTM D1784.

### STANDARD LAYING LENGTHS

Standard laying lengths are 20 feet for all sizes.

### **PIPE**

JM Eagle™ PVC threaded drop pipe stands up to the rigors of heavy handling, yet is less than one-seventh the weight of steel pipe. Drop pipe is economical and easy to install, and its smooth walls improve the flow of water by reducing friction loss.

JM Eagle™ threads each length of pipe individually and the couplings are beveled and machined to form a watertight fit.





### THREADED DROP PIPE

(CONTINUED)

### TYPICAL PHYSICAL AND CHEMICAL PROPERTIES

TEST	<b>ASTM D1785</b>	Sch. 80	Drop	Pipe
TEST	1"	1¼"	<b>1</b> ½"	2"
SHORT TERM BURST TEST (psi)	2020	1660	1510	1290
Extrusion Quality of PVC Pipe by ACETONE IMMERSION TEST method ASTM D2152	20 min	20 min	20 min	20 min
FLATTENING TEST Test extrusion quality and ductility under slow loading conditions (Flattening Capability)	40% of OD between the plates within 2-5 min	40% of OD between the plates within 2-5 min	40% of OD between the plates within 2-5 min	40% of OD between the plates within 2-5 min

TEST	ASTM D1785	Sch. 120	Deep Drop	
TEST	1"	11/4"	<b>1</b> ½"	2"
SHORT TERM BURST TEST (psi)	2300	1900	1720	1510
Extrusion Quality of PVC Pipe by ACETONE IMMERSION TEST method ASTM D2152	20 min	20 min	20 min	20 min
FLATTENING TEST Test extrusion quality and ductility under slow loading conditions (Flattening Capability)	40% of OD between the plates within 2-5 min	40% of OD between the plates within 2-5 min	40% of OD between the plates within 2-5 min	40% of OD between the plates within 2-5 min

Note: Short Term Burst Test applied to unthreaded drop pipe.

# **DIMENSIONS AND WEIGHTS**

### THREADED DROP PIPE

### **SUBMITTAL AND DATA SHEET**

### CLASS: Schedule 80 Threaded Drop Pipe

NONIMAL PIPE SIZE (IN)	AVERAGE O.D. (IN)	APPROX. I.D. (IN)	MIN. T. (IN)	PRESSURE RATING (psi)	APPROX. WEIGHT (LBS/100 FT)
1	1.315	0.93	0.179	320	42
11/4	1.660	1.25	0.191	260	58
1½	1.900	1.47	0.200	240	70
2	2.375	1.91	0.218	200	97

### CLASS: Schedule 120 Deep Drop Threaded Drop Pipe

NONIMAL PIPE SIZE (IN)	AVERAGE O.D. (IN)	APPROX. I.D. (IN)	MIN. T. (IN)	PRESSURE RATING (psi)	APPROX. WEIGHT (LBS/100 FT)
1	1.315	0.85	0.200	360	48
11/4	1.660	1.16	0.215	300	68
1½	1.900	1.39	0.225	270	82
2	2.375	1.81	0.250	240	115

I.D.: Inside Diameter O.D.: Outside Diameter T.: Wall Thickness

Pipes come with thread protector on each end.

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## HORSEPOWER RATING/ DEPTH GUIDELINES

### THREADED DROP PIPE

PIPE SIZE	MAXIMUM H.P	SCH 80 MAXIMUM DEPTH	DEEP DROP MAXIMUM DEPTH	RECOMMENDED FITTINGS
1"	1.5	600'	725'	JM Eagle <sup>™</sup> Extruded Couplings may be used up to 400 feet. Deeper than 400 feet use Steel or Brass all the way.
1%"	2	495'	590'	JM Eagle <sup>™</sup> Extruded Couplings may be used up tp 400 feet. Deeper than 400 feet use Steel or Brass all the way.
1½"	5	455'	540'	Steel or Brass Couplings Couplings Only.
2"	7.5	400'	485'	Steel or Brass Couplings Couplings Only.

Follow the Manufacturer's recommendations for the use of torque arrestors and centering devices.

Do not use standard injected molded couplings on any diameter drop pipe.

Proper design of a well involves many factors that are only available to the person designing the well. The data supplied is only a guide. The final responsibility for the design of the well lies with the person designing and/or installing the well.

No warranty of performance for any specific purpose or particular installation of any JM Eagle $^{\text{\tiny M}}$  product is expressed or implied.

User assumes all liability for use of these guidelines.

The table was derived using the following assumptions:

- Pumping Limitation based on a cut off switch set at 60 psi or less
- Temperature is 73.4 F degrees or less
- Weight of pump is 200 lbs or less
- The entire drop pipe is full of water

### WARRANTY

### JM EAGLE™ PRODUCTS LIMITED WARRANTY

J-M Manufacturing Co., Inc. (JM Eagle™) warrants that its standard polyvinyl chloride (PVC), polyethylene (PE), conduit/ plumbing/solvent weld and Acrylonitrile-Butadiene-Styrene (ABS) pipe Products ("Products") are manufactured in accordance with applicable industry specifications referenced on the Product and are free from defects in workmanship and materials. Every claim under this warranty shall be void unless in writing and received by JM Eagle™ within thirty (30) days of the date the defect was discovered, and within one (1) year of the date of shipment from the JM Eagle™ plant. Claims for Product appearance defects, such as sun-bleached pipe etc., however, must be made within thirty (30) days of the date of the shipment from the JM Eagle™ plant. This warranty specifically excludes any Products allowed to become sun-bleached after shipment from the JM Eagle™ plant. Proof of purchase with the date thereof must be presented to the satisfaction of JM Eagle™, with any claim made pursuant to this warranty. JM Eagle™ must first be given an opportunity to inspect the alleged defective Products in order to determine if it meets applicable industry standards, if the handling and installation have been satisfactorily performed in accordance with JM Eagle™ recommended practices and if operating conditions are within standards. Written permission and/or a Return Goods Authorization (RGA) must be obtained along with instructions for return shipment to JM Eagle™ of any Products claimed to be defective.

The limited and exclusive remedy for breach of this Limited Warranty shall be, at JM Eagle's sole discretion, the replacement of the same type, size and like quantity of non-defective Product, or credits, offsets, or combination of thereof, for the wholesale purchase price of the defective unit.

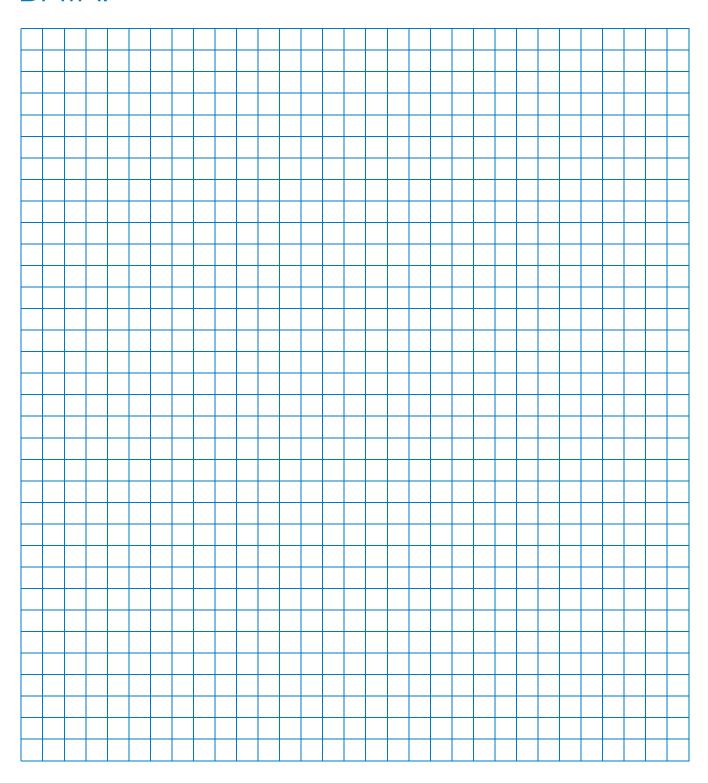
This Limited Warranty does not apply for any Product failures caused by user's flawed designs or specifications, unsatisfactory applications, improper installations, use in conjunction with incompatible materials, contact with aggressive chemical agents, freezing or overheating of liquids in the product and any other misuse causes not listed here. This Limited Warranty also excludes failure or damage caused by fire stopping materials, thread sealants, plasticized vinyl Products or damage caused by the fault or negligence of anyone other than JM Eagle™, or any other act or event beyond the control of JM Eagle™.

JM Eagle's liability shall not, at any time, exceed the actual wholesale purchase price of the Product. The warranties in this document are the only warranties applicable to the Product and there are no other warranties, expressed or implied. This Limited Warranty specifically excludes any liability for general damages, consequential or incidental damages, including without limitation, costs incurred from removal, reinstallation, or other expenses resulting from any defect. IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE SPECIFICALLY DISCLAIMED AND JM EAGLE™ SHALL NOT BE LIABLE IN THIS RESPECT NOTWITHSTANDING JM EAGLE'S ACTUAL KNOWLEDGE THE PRODUCT'S INTENDED USE.

JM Eagle's Products should be used in accordance with standards set forth by local plumbing and building laws, codes, or regulations and the applicable standards. Failure to adhere to these standards shall void this Limited Warranty. Products sold by JM Eagle™ that are manufactured by others are warranted only to the extent and limits of the warranty of the manufacturer. No statement, conduct or description by JM Eagle™ or its representative, in addition to or beyond this Limited Warranty, shall constitute a warranty. This Limited Warranty may only be modified in writing signed by an officer of JM Eagle™.



### DATA:





### PLANT LOCATIONS

### **ADEL**

2101 J-M Drive Adel, Georgia 31620

### **BATCHELOR**

2894 Marion Monk Road Batchelor, Louisiana 70715

### **BUCKHANNON**

Old Drop 33, Mudlick Road Buckhannon, West Virginia 26201

#### **BUTNER**

2602 West Lyon Station Road Creedmoor, North Carolina 27522

### **CAMERON PARK**

3500 Robin Lane Cameron Park, California 95682

### **COLUMBIA**

6500 North Brown Station Road Columbia, Missouri 65202

### CONROE

101 East Avenue M Conroe, Texas 77301

### **FONTANA**

10990 Hemlock Avenue Fontana, California 92337

#### **HASTINGS**

146 North Maple Avenue Hastings, Nebraska 68901

### **KINGMAN**

4620 Olympic Way Kingman, Arizona 86401

#### **MAGNOLIA**

2220 Duracrete Drive Magnolia, Arkansas 71753

### **MCNARY**

31240 Roxbury Road Umatilla, Oregon 97882

#### **MEADVILLE**

15661 Delano Road Cochranton, Pennsylvania 16314

### **PERRIS**

23711 Rider Street Perris, California 92570

### **PUEBLO**

1742 E. Platteville Boulevard Pueblo West, Colorado 81007

### **STOCKTON**

1051 Sperry Road Stockton, California 95206

### **SUNNYSIDE**

1820 South First Street Sunnyside, Washington 98944

### **TACOMA**

2330 Port of Tacoma Road Tacoma, Washington 98421

### **TULSA**

4501 West 49th Street Tulsa, Oklahoma 74107

#### **VISALIA**

8875 Avenue 304 Visalia, California 93291

### **WHARTON**

10807 US 59 RD Wharton, Texas 77488

#### **WILTON**

1314 W. Third Street Wilton, Iowa 52778

### **MEXICO**

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### **GLOBAL HEADQUARTERS**

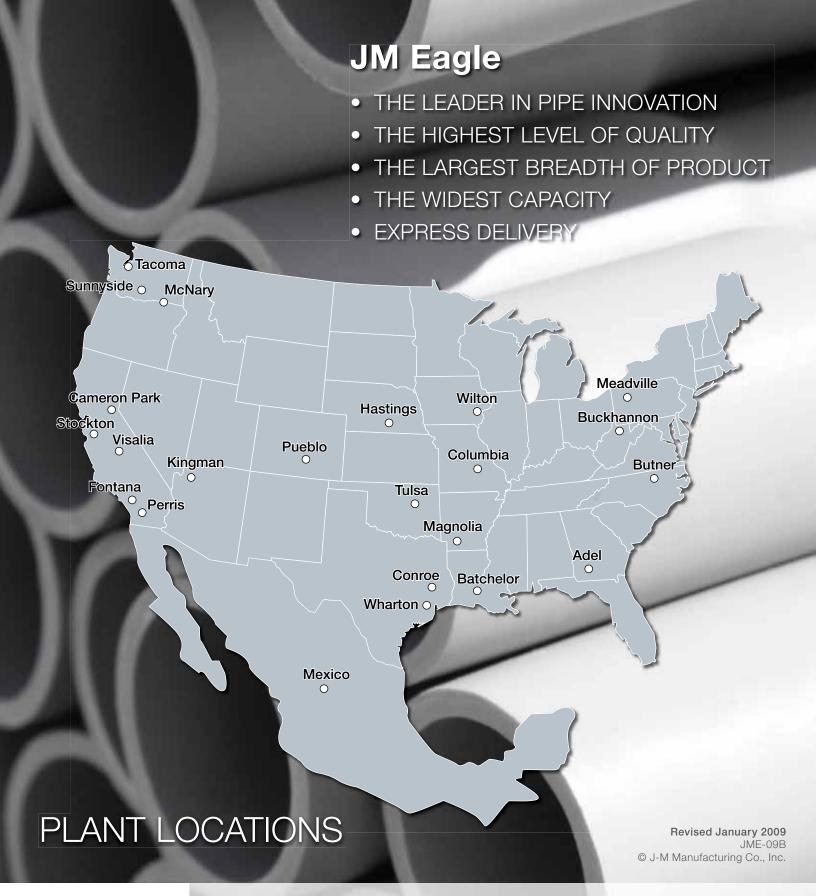
5200 West Century Boulevard Los Angeles, California 90045

#### **REGIONAL OFFICE**

Nine Peach Tree Hill Road Livingston, New Jersey 07039

J-M Manufacturing Co., Inc. and PW Eagle, Inc. are doing business as JM Eagle™.

<sup>\*</sup> Our Mexico location is a joint venture between JM Eagle™ and Plastics Technology





for a better tomorrow™

### **GLOBAL HEADQUARTERS:**

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