

INSTALLATION GUIDELINES FOR PIPE WITH DUAL REFERENCE MARKS



1. Lower the pipe into the trench.
2. Inspect the inside of the bell. If dirt, sand or other debris is present they must be removed.
3. Clean the outside and inside surfaces of the spigot.
4. Apply factory approved lubricant to the bevel of the spigot end and 1 " to 2" toward the insertion line.
5. Assemble the spigot into the bell until the first reference mark is covered by the lip of the bell.

Straight alignment is essential for proper assembly. DO NOT ASSEMBLE PAST THE SECOND REFERENCE MARK, THIS MARK SHALL REMAIN VISABLE.

WARNING: THE PRESENCE OF DIRT, SAND, OR OTHER DEBRIS INSIDE THE BELL DURING ASSEMBLY AND INSERTION OF THE SPIGOT END BEYOND THE SECOND REFERENCE MARK MAY MATERIALLY HINDER OR COMPROMISE THE JOINT'S INTEGRITY.